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D5473-063
Job Sheet 180698



Part No: D5473-063

Job Qty: 1 ea

Part Name: Fuel Sender Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/12/18

Job Tracking No:

Due Date: 7/31/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: D5473 REV.A IPP REV:A 18.03.19 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	7/31/18	7/31/18	0.00	0.00	Start up Small Fab		SAJ 18-09-12
100	Small Fab	1 pcs	7/31/18	7/31/18	0.00	0.25	Small Fab-2		SAJ 18-09-12
110	QC	1 pcs	7/31/18	7/31/18	0.00	0.00	QC5		SAJ 18-09-12
120	Packaging	1 pcs	7/31/18	7/31/18	0.00	0.00	Packaging3-2		SEP 12 2018
130	QC21-SA	1 Ea	7/31/18	7/31/18	0.00	0.00	QC21		SEP 12 2018

Part Op 100 - 1- ASSEMBLE AS PER DWG **REMOVE LABEL AS PER DWG NOTE10**

Descriptions:

9-89 DAS 6 SEP 12 2018

21 9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
03-09-2032	Plug Housing	1 pcs (1 ea)	90-Start up Operation	5655403
143-219	Crimp Pin	3 Ea (3 ea)	90-Start up Operation	5893144
D4025-3	Gasket	1 Ea (1 ea)	90-Start up Operation	50609787
D5473-5	Fuel Sender	1 Ea (1 ea)	90-Start up Operation	5072576
D5473-7	Divide Module	1 Ea (1 ea)	90-Start up Operation	5070461
M81824/1-2	Splice	3 Ea (3 ea)	90-Start up Operation	5079692

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	03-09-2032	1	19	0
	143-219	3	2	0
	D4025-3	1	8	0
	D5473-5	1	9	0
	D5473-7	1	21	0
	M81824/1-2	3	40	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____							
Misidentified ☐	Past Due ☐								